
WELCOME
 CDS
Site Services

**RESPONSIVE MECHANICAL
MAINTENANCE &
INDUSTRIAL SUPPORT**

ABOUT US

- Engineering-led mechanical site services provider
- Division of CDS Energy Services Ltd
- Supporting industrial facilities across the Humber region
- Focused on quality, responsiveness and reliability

 Based in the
Humber Energy Cluster

 50 years+
industry experience

 Pipework
fabrication
specialists

 50,000sq ft office
and state-of-the-art
fabrication facilities



150 highly
trained
people

 Strong
safety
record



Clinically clean +
sterile workshop
environment



Work
UK-wide

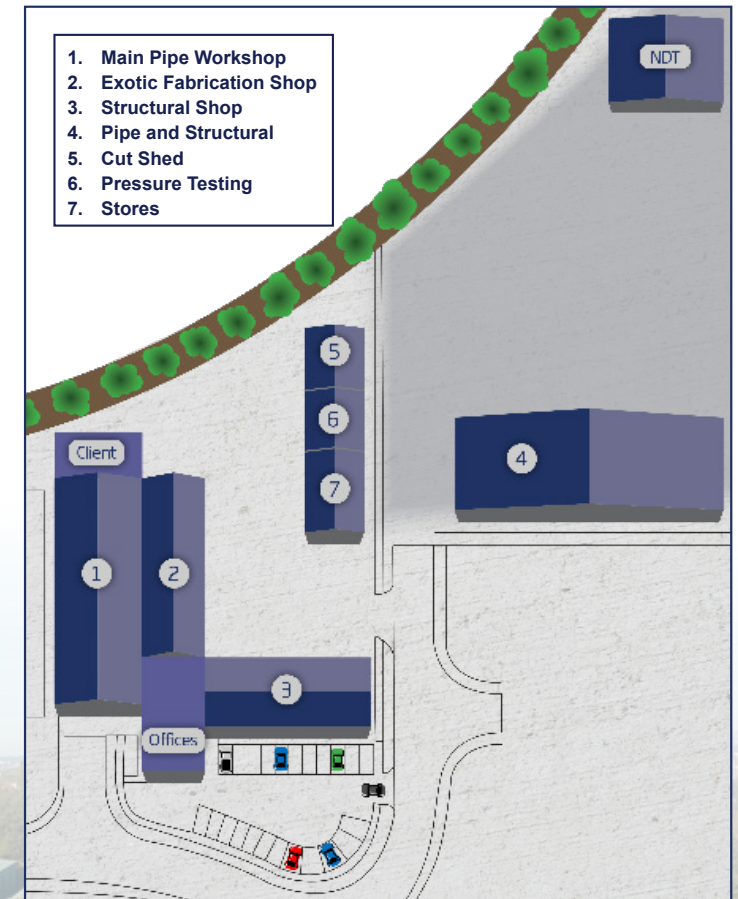
 Collaborative
approach



Net zero
by **2030**

OUR FACILITIES

- 4 no. fabrication workshops (general and controlled exotics)
- 50,000 square foot total workshop space
- 2 x 10 tonne overhead crane
- 2 x 5 tonne overhead crane
- 3 no. full height lifting doors
- 3 acres hard standing and module yard
- 5,000 square foot modern offices
- Separate client inspection offices
- Adjacent rail loading facilities
- Onsite NDT facility
- Segregated hydro testing facility
- Independent cutting and prep unit



SERVICES

- Mechanical Maintenance Teams
- Resident Site Support
- Shutdown & Turnaround Support
- Mechanical Labour Supply
- Reactive Breakdown Support
- Mechanical Installation Services

MECHANICAL MAINTENANCE

- Planned preventative maintenance
- Reactive maintenance support
- Mechanical repair teams
- Site-based maintenance personnel
- Flexible maintenance coverage

SHUTDOWN & TURNAROUND

- Rapid mobilisation teams
- Pipefitters, welders, fitters, fabricators, associated trades and supervision
- Shutdown labour support
- Mechanical outage assistance
- Short and long-term shutdown coverage



WHO WE SUPPORT

CDS Energy Services supports some of the UK's most demanding industrial and energy sectors, delivering specialist fabrication, construction, installation, maintenance and project management services across complex, safety-critical environments.



PETROCHEMICAL



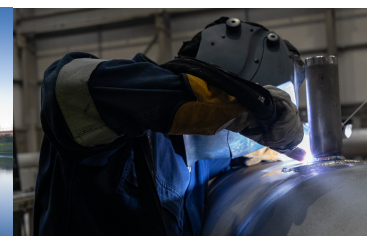
OIL & GAS



POWER GENERATION



UTILITIES
& WATER



INDUSTRIAL
MANUFACTURING



ENERGY
INFRASTRUCTURE

SAFETY FIRST

SAFETY FOREMOST

We have a full time health and safety team spanning more than 100 years’ experience and a reputation for always being safe and compliant.

- Delivered more then 10 million safe hours in 25 years
- Everybody inducted with regular bi-annual reviews
- Safety, including behavioural, training mandatory
- People welfare at the centre of our approach
- Ongoing training and development
- Mentors at every level of our structure
- Project briefings and site safety conversations and visits
- All work is managed and supervised
- Toolbox talks

- NEBOSH National Certificate
- ROSPA Certificate in Accident Investigation



- IOSH Safety Managers Certificate
- (A1) Assessors Certificate Level 3 (City & Guilds)



PRESENT HSE STATISTICS					
Year	Minor Accidents	3 Day Accidents	Major Accidents/ Incidents	Fatalities	HSE Prohibition Notices or Prosecutions/ Fines
2023	0	0	0	0	0
2024	3	0	0	0	0
2025	4	0	0	0	0

SOCIAL VALUE

To us, social value is about how we capture the full net value that CDS Energy Services provides to society.

Social Value includes how we support the local economy, for example by helping local people into employment or buying from other local businesses; or activities that provide other benefits, such as promoting opportunities for disadvantaged groups or reducing waste.

We categorise social value into five clear and distinct categories:

NET ZERO GOALS

- Zero onsite emissions by 2025
- 50% reduction in embodied carbon intensity by 2030
- Net zero carbon building operations by 2030
- Zero transport emissions by 2030
- Zero avoidable waste by 2030



ACCREDITATIONS

We are accredited members of the following:



Certificate of Conformity of the Factory Production Control

This is to certify that:

CDS Energy Services Limited
Burma Drive
Marfleet Lane
Hull
HU9 5SD
United Kingdom

Holds Certificate Number:

0086-CPR-623107

In respect of:

EN 1090-1:2009+A1:2011 - Execution of steel structures and aluminium structures.

The manufacture (including welding) of structural work in steel up to and including Execution Class 2 (EXC 2) as defined in EN 1090-2.

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the above construction product. This certificate attests that all the provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the above standard(s) under system 2+ are applied and that the product fulfils (products fulfil) all the prescribed requirements set out above. This certificate remains valid as long as the test methods and/or factory production control requirements included in the harmonised standard(s), used to assess the performance of the declared essential characteristics, do not change and the products(s), and the manufacturing conditions in the plants(s) are not modified significantly.



Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2008

This is to certify that:

CDS Energy Services Limited
Burma Drive
Marfleet Lane
Hull
HU9 5SD
United Kingdom

Holds Certificate Number:

FM 66561

and operates a Quality Management System which complies with the requirements of ISO 9001:2008 for the following scope:

The manufacture of pipework and structural steel work for the oil, gas, water and petrochemical industries, in stainless, carbon and exotic steels.

WHAT WE DO:

PIPEWORK FABRICATION AND INSTALLATION

CDS has the facilities, qualifications and expertise to fabricate and install pipework in a range of different sizes, thicknesses and materials for clients in a range of different industries.

SIZE RANGE

Small bore pipework from ½" up to 42" Nominal Bore Pipework.

THICKNESS RANGE

Between Thin Wall Sch 5 to XXS or bespoke thicknesses greater than XXS.

Materials

Carbon Steel and Low, Temperature Carbon Steels, Chromium Molybdenum (P9, P11, P91 and P22),

Stainless Steels (304L, 316L, 316Ti, 321) Exotic Alloys

Kunifer, Inconel 625, Hastalloy, Duplex and Super Duplex.

QA DOCUMENTATION

All pipework is dispatched with a quality assurance package which includes various documents dependant upon client specifications and requirements. Typical QA Packages Include: quality assurance checklist, weld maps, weld data sheets, NDT reports, pressure test reports, Surface Coating Inspection Reports and a copy of Weld Qualification Procedures and Welder Procedure Qualifications used.





WHAT WE DO:

STEELWORK FABRICATION AND INSTALLATION

CDS is a provider of design, detailing, manufacturing and erection of structural steelwork.

Specifically CDS have previously fabricated and Installed.

- Piperacks
- Access Platforms
- PAUs
- Pipe clamps / Supports
- Pipe racks
- Off-shore structures
- Gantries and trestles
- General structural steelwork

We have the capacity to fabricate up to 250 tonnes of steelwork or equivalent to 1500 man hours per week.

CDS manufactures structural work in steel up to and including execution class 2 as defined in EN1090-2



WHAT WE DO:

PROCESS EQUIPMENT PACKAGES

CDS fabricates and installs a wide range of process modules for a wide range of industries.

We can offer skids that include...

- Mega Flow Separator
- Skid Mounted PSA Units
- Stand-Alone Processing Units
- Skid Mounted Process Units
- PAR (Pre Assembled Piperacks)
- Glycol Regeneration Skids
- O&G Separation Skids
- Lifting/Transport/Storage Skids
- Chemical Injection Skids (CIU)
- Specialized Process Solutions
- PAUs (Pre assembled Units)

We have the capacity to build up to 5 truck load modules at any one time.

The benefits of modular fabrication are shortened project timeline, its more cost effective, quality is better and safety is improved.

A worker in full PPE, including a helmet with a clear face shield, a respirator mask, and heavy gloves, is using a power tool. The background is blurred, showing other workers in a similar environment.

PAST PROJECTS

EXPERIENCE OVERVIEW

Project

Jetty

Client

PX

Location

Salt End

Value

£4m

Resource

30 personnel

Workscope

Fabrication

NDT

Hydrotest

Site demolition

Site erection of Duplex pipe spools.



EXPERIENCE OVERVIEW

Project	Easington Terminal Annual Maintenance
Client	Centrica Storage
Location	Easington
Value	£2m p/a

Workscope

Annual maintenance of live gas plant, provision of mechanical and civil personnel on an ad-hoc basis and lift operations, maintaining/cleaning vessels/pumps and major equipment, formulating work packs. Work includes annual shutdown of live gas plant, with various scopes of work, including renewal of major plant equipment and pipework, vessel entry, assist, operations, co-ordinating sub-contractors and 40-80 black trades.



EXPERIENCE OVERVIEW

Project	Offshore Maintenance
Client	Centrica Storage
Location	47/3B 47/8A
Value	£3m p/a
Resource	30 personnel

Workscope

Supply of black trades for offshore
Maintenance of plant
Repair orders - fabrication
Logistics/ Co-ordination of labour
Shutdown scope for mechanical works



OUR PEOPLE

Right People, Right Skills, Right Attitude

We recruit and develop highly skilled fabricators, welders, pipefitters, mechanical technicians, supervisors and associated trades with proven experience in high-hazard and COMAH environments.

Recruitment, Training, Competency and Compliance Standards

We complete a rigorous vetting process aligned with UK industry and COMAH expectations.

Key Checks include:

- Right to Work & eligibility verification.
- Experience & trade qualifications (e.g., welding, fabrication, mechanical).
- Safety-critical training records (current & valid).
- Regular refresher training and competency assessments.
- Continuous Professional Development (CPD) and skills matrix tracking.
- Regular audits, performance reviews and toolbox talks.
- Only personnel who meet or exceed client and regulatory standards are deployed to our customers sites

Skilled, Committed & Always Safety-Focused

- Low staff turnover - experienced, reliable teams you can trust on your site.
- Strong safety leadership from management through to every operative.
- We invest in our people so they deliver excellence safely in the Humber's demanding COMAH and petrochemical environments.





CDS

Energy Services

THANK YOU FOR THE OPPORTUNITY TO INTRODUCE THE CDS TEAM

